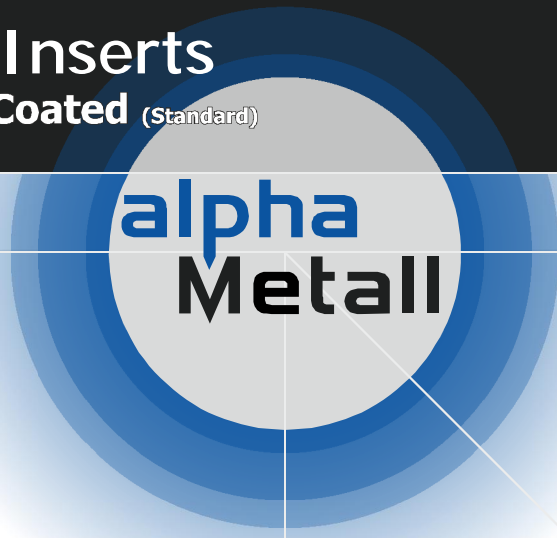
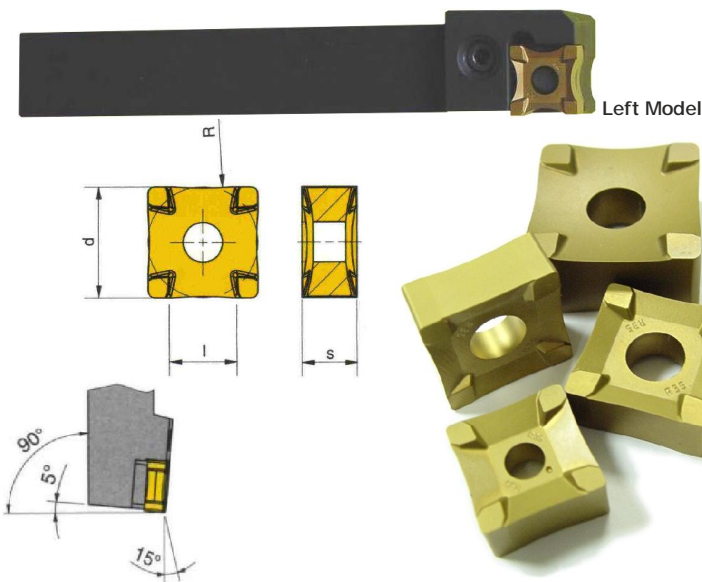


# OD Tube Scarfing Holders and Inserts

## Indexable Inserts, 8 Cutting Edges, CVD-TiN-Coated (Standard)



# SNMG



### Dimensions [mm]

Holder	Insert	recommended Tube Ø	Dimensions [mm]				
			d	R	l	s	
HPH 2020-15 [R/L/N]	SNMG 15	R7	9-12	15,90	R7	10,00	9,15
		R9	12-15		R9		
		R10	15-17		R10		
		R11	17-19		R13		
		R13	19-22		R15		
		R15	22-26		R18		
		R18	26-31		R20		
		R20	31-34		R22		
		R22	34-37		R25		
		R25	37-43		R27		
		R27	43-46		R30		
		R30	46-51		R35		
		R35	51-60		R40		
R40	60-68	R45					
R45	68-77	R50					
R50	77-85	R55					
R60	85-102	R60					
HPH 2525-19 [R/L/N]	SNMG 19	R10	15-17	19 (3/4")	R10	12,70 (1/2")	8,0 (5/16")
		R12	16-20		R12		
		R15	20-26		R15		
		R20	26-34		R20		
		R25	34-37		R25		
		R30	37-51		R30		
		R35	51-60		R35		
		R40	60-68		R40		
		R45	68-77		R45		
		R50	77-85		R50		
		R55	85-94		R55		
		R60	94-102		R60		
		R65	102-111		R65		
R80	128-136	R80					
R90	136-153	R90					
R110	153-187	R110					
HPH 3232-25 [R/L/N]	SNMG 25	R50	77-85	25,4 (1")	R50	14,3 (9/16")	12,7 (1/2")
		R60	85-102		R60		
		R70	102-119		R70		
		R75	119-128		R75		
		R80	128-136		R80		
		R85	136-145		R85		
		R90	145-153		R90		
		R95	153-162		R95		
		R100	162-170		R100		
		R105	170-179		R105		
		R120	179-204		R120		
		R125	204-213		R125		
		R140	213-238		R140		
R160	238-272	R160					
R180	272-306	R180					
R200	306-340	R200					
R250	340-425	R250					
R00	425-	R0					